

# ABSTRACT OF THE DISCLOSURE

Provided is an image forming apparatus, which includes a photosensitive drum, a charging roller, a transfer roller, and a toner charging brush, 5 reciprocates the toner charging brush in a longitudinal direction of the photosensitive drum. In the image forming apparatus, when a number of rotations per a unit time of the image bearing member is assumed to be "a" and a number of times of 10 reciprocation per unit time of the toner charging brush is assumed to be "b", assuming that  $R = b/a$ ,  $R$  is set to be in a range of  $1/25 \leq R \leq 3$ . However,  $R = m/n$  ( $m$  and  $n$  are integers of 5 or less) is excluded. Consequently, generation of a periodic attachment 15 pattern appearing on the photosensitive drum is eliminated.